

## Accu-Coder<sup>™</sup> Quadrature Phasing and Index Gating Options

Standard Quadrature Phasing - A leads B during clockwise rotation when viewed from the shaft end or mounting face.

If Your Model Is	And your Output Type Is	And You Need	For Number of Channels Enter	For Waveform See
15, 25, 121, 260,	OC, PU, HV, PU,	Single channel only	А	Figure 1
TR1, TR2 or TR3	OD, or LO	Quadrature A and B	Q	Figure 2
		Quadrature A and B with 180° Index gated to A	R	Figure 3
		Quadrature A and B with 90° Index gated to A and B	R3	Figure 4
		Quadrature A and B with inverted 180° Index gated to A	R5	Figure 5
		Quadrature A and B with inverted 90° Index gated to A and B	R7	Figure 6

If Your Model Is	And your Output Type Is	And You Need	For Number of Channels Enter	For Waveform See
755A, 702, 725,	HV or PP	Quadrature A and B with 180° Index gated to A	R	Figure 3
758, 802S, or 858S		Quadrature A and B with 180° Index gated to B	R2	Figure 7
		Quadrature A and B with 90° Index gated to A and B	R3	Figure 4
		Quadrature A and B with ungated Index centered on A between 360° and 180°	R4	Figure 8
		Quadrature A and B with inverted 180° Index gated to A	R5	Figure 5
		Quadrature A and B with inverted 180° Index gated to B	R6	Figure 9
		Quadrature A and B with inverted 90° Index gated to A and B	R7	Figure 6
		Quadrature A and B with ungated inverted Index centered on A between 360° and 180°	R8	Figure 10

If Your Model Is	And your Output Type Is	And You Need	For Number of Channels Enter	For Waveform See
770, 771, 775, 776, 755A, 702, 725, 758, 802S, 858S, 865T Will use HV/PP waveforms.	Quadrature A and B with ungated Index centered on A low between 360° and 180°	R	Figure 11	
	will use HV/PP	Quadrature A and B with 180° Index gated to B low Quadrature A and B with 90° Index gated to A low and B low	R2 R3	Figure 12 Figure 13
	Quadrature A and B with ungated Index centered on A low between $360^\circ$ and $180^\circ$	R4	Figure 14	
		Quadrature A and B with inverted 180° Index gated to A low	R5	Figure 15
		Quadrature A and B with inverted 180° Index gated to B low	R6	Figure 16
		Quadrature A and B with inverted 90° Index gated to A low and B low	R7	Figure 17
		Quadrature A and B with ungated inverted Index centered on A low between 360° and 180°	R8	Figure 18



## Accu-Coder<sup>™</sup> Quadrature Phasing and Index Gating Options

Reverse Quadrature Phasing - B leads A during clockwise rotation when viewed from the shaft end or mounting face.

If Your Model Is	And your Output Type Is	And You Need	For Number of Channels Enter	For Waveform See
15, 25, 121, 260,	OC, PU, HV, PU,	Reverse Quadrature A and B	K	Figure 19
770, 771, 775, 776,	OD, or LO	Reverse Quadrature A and B with 180° Index gated to B low	D	Figure 20
865T, TR1, TR2 or TR3		Reverse Quadrature A and B with 90° Index gated to A low		
		and B low	D3	Figure 21
		Reverse Quadrature A and B with inverted 180° Index gated to		
		Blow	D5	Figure 22
		Reverse Quadrature A and B with inverted 90° Index gated to A		
		low and B low	D7	Figure 23

If Your Model Is	And your Output Type Is	And You Need	For Number of Channels Enter	For Waveform See
755A, 702, 725, HV or F	HV or PP	Reverse Quadrature A and B with 180° Index gated to B low	D	Figure 20
758, 802S, or 858S		Reverse Quadrature A and B with 180° Index gated to A low	D2	Figure 24
		Reverse Quadrature A and B with 90° Index gated to A low		-
		and B low	D3	Figure 21
		Reverse Quadrature A and B with ungated Index centered on B		
		low between 360° and 180°	D4	Figure 25
		Reverse Quadrature A and B with inverted 180° Index gated		
		to B low	D5	Figure 22
		Reverse Quadrature A and B with inverted 180° Index gated		
		to A low	D6	Figure 26
		Reverse Quadrature A and B with inverted 90° Index gated to		
		A low and B low	D7	Figure 23
		Reverse Quadrature A and B with ungated inverted Index centered		
		on B low between 360° and 180°	D8	Figure 27

If Your Model Is	And your Output Type Is	And You Need	For Number of Channels Enter	For Waveform See
755A, 702, 725,	OC or PU	Reverse Quadrature A and B with ungated Index centered on B	_	
un	Note: Interpolated	low between 360° and 180°	D	Figure 28
	units CPR>3000	Reverse Quadrature A and B with 180° Index gated to A low	D2	Figure 24
	will use HV/PP	Reverse Quadrature A and B with 90° Index gated to A low		
	waveforms.	and B low	D3	Figure 21
		Reverse Quadrature A and B with ungated Index centered on B		
		low between 360° and 180°	D4	Figure 25
		Reverse Quadrature A and B with inverted 180° Index gated to		
		B low	D5	Figure 22
		Reverse Quadrature A and B with inverted 180° Index gated to		
		A low	D6	Figure 26
		Reverse Quadrature A and B with inverted 90° Index gated to A		
		low and B low	D7	Figure 23
		Reverse Quadrature A and B with ungated Index centered on		
		B low between 360° and 180°	D8	Figure 27

## Accu-Coder<sup>™</sup> Waveform Diagrams



**R3** 

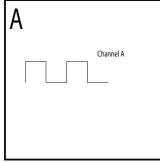
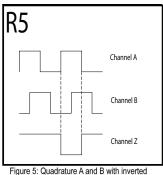


Figure 1: Single channel only



180° Index gated to A

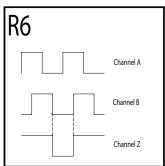
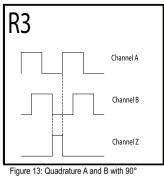


Figure 9: Quadrature A and B with 180° Index gated to B



Index gated to A low and B low

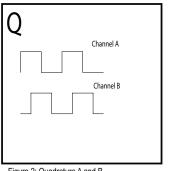


Figure 2: Quadrature A and B

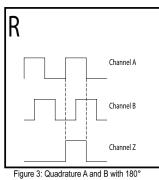


Figure 3: Quadrature A and B with 180 Index gated to A

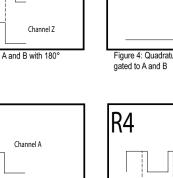


Figure 4: Quadrature A and B with 90° Index gated to A and B

Channel A

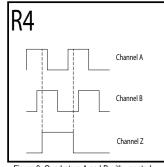
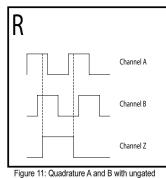


Figure 8: Quadrature A and B with ungated Index centered on A between 360° and 180°



Index centered on A low between 360° and 180°

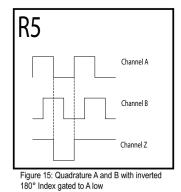


Figure 12: Quadrature A and B with 180° Index gated to B low

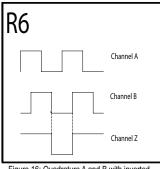
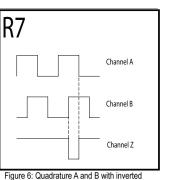


Figure 16: Quadrature A and B with inverted 180° Index gated to B low



90° Index gated to A and B

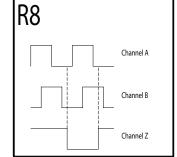


Figure 10: Quadrature A and B with ungated inverted Index centered on A between 360° and 180°

Channel A

Channel B

Channel Z

R4

Figure 14: Quadrature A and B with ungated Index centered on A low between 360° and 180°

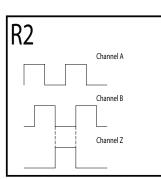


Figure 7: Quadrature A and B with 180° Index gated to B

hel A Channel A Channel A Channel A Channel A Channel Z Channel Z

## Accu-Coder<sup>™</sup> Waveform Diagrams



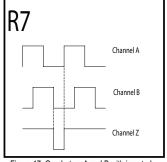
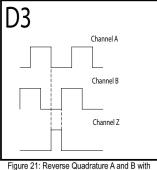


Figure 17: Quadrature A and B with inverted 90° Index gated to A low and B low



90° Index gated to A low and B low

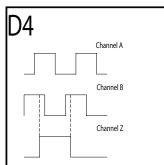


Figure 25: Reverse Quadrature A and B with ungated Index centered on B low between 360° and 180°

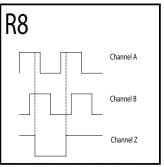
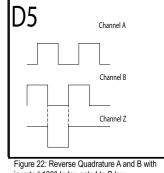
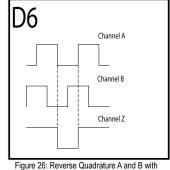


Figure 18: Quadrature A and B with ungated Index centered on A low between 360° and 180°



inverted 180° Index gated to B low



inverted 180° Index gated to B low

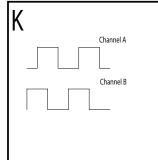


Figure 19: Reverse Quadrature A and B

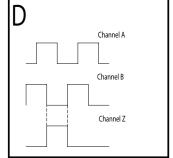
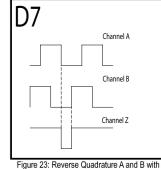
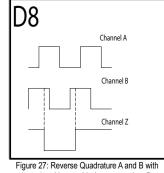


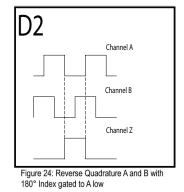
Figure 20: Reverse Quadrature A and B with 180° Index gated to B low



inverted 90° Index gated to A low and B low



ungated and inverted Index centered on B low between 360° and 180°



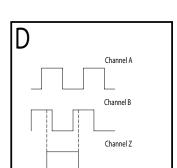


Figure 28: Reverse Quadrature A and B with ungated Index centered on B low between 360° and 180°

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